

Assembly instructions glass doors

Please keep contact areas on the glass free of grease before assembling the hinges. The hinges are designed for commercial glass doors.

Assembly

1. Insert protection rings (3) to the pre-drilled holes.
2. Attach hinges (1) together with inter layer (2) to the glass.
Apply inter layer (2) and counter plate (10) on the opposite side with shoulder bolts (5). Tighten lightly that Band can be still moved.
3. Adjust both hinges with an angle and tighten with an Allen Key (6)
4. Apply washer (8) to the frame pins before inserting the glass door. Insert glass door and make a functional testing. If the glass door is too tight to the door frame then unscrew the hinges and adjust.
5. Finally attach the inner covers (7). Peel off the film strips of the double sided tape and impress it on the counter plate (4). Clean the surface-ground adherent on the counter plate (4).
6. Attach hinge (9) and cover (10).

